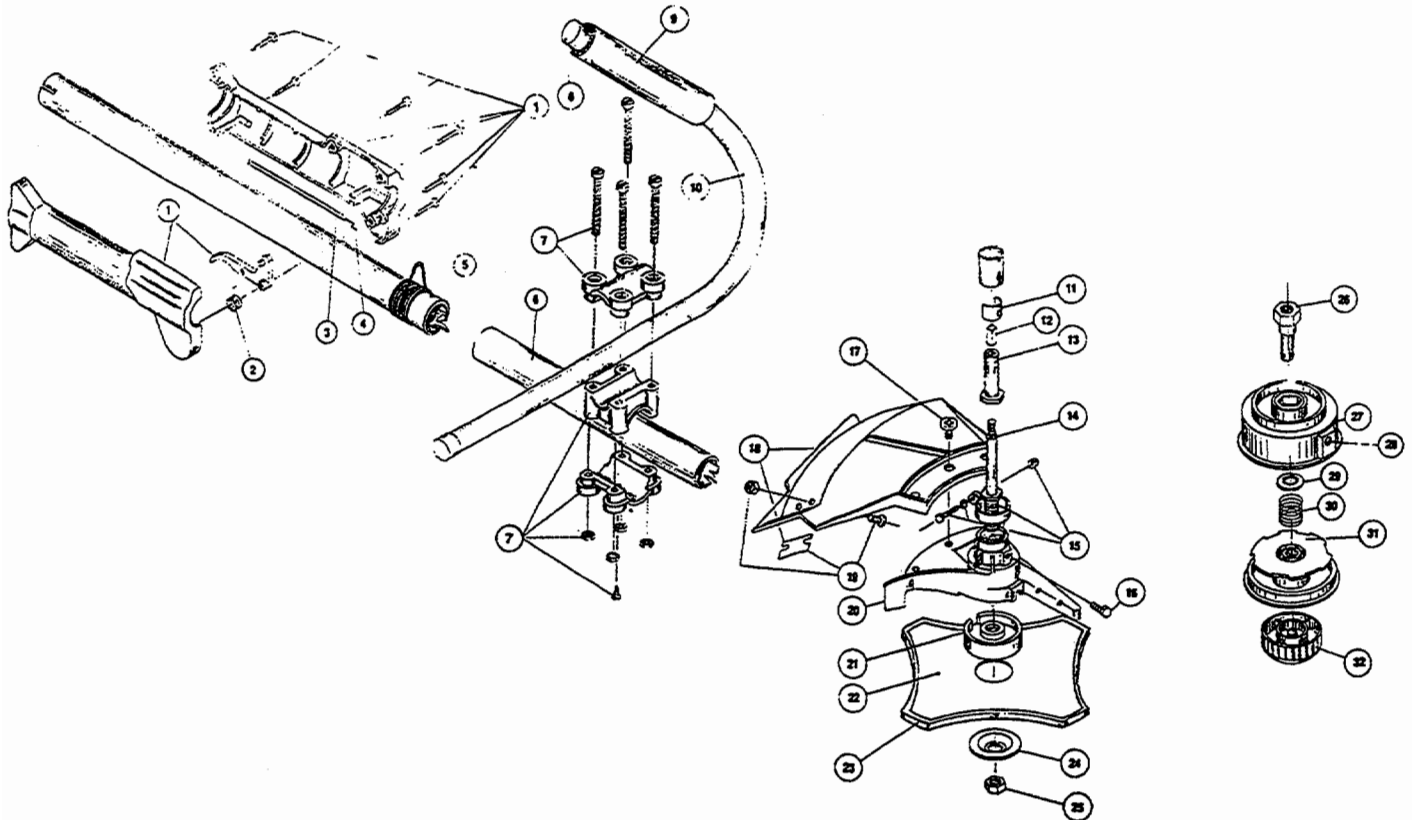


Item	Part No.	Description	Item	Part No.	Description
1	180349	Carburetor/Air Cleaner Cover Assembly (includes item 2)	34	613103	Rope
2	180350	Air Cleaner Filter	35	180281	Starter Housing Assembly
3	180351	Carburetor Mounting Screw Assembly	36	153591	Clutch Rotor Assembly
4	180352	Wavey Washer	37	153592	Clutch Drum Assembly
5	180353	Choke Lever and Plate	38	683601	Clutch Cover Assembly (includes 39)
6	147602	Carburetor Assembly	39	145888	Clutch Cover Screw Assembly
7	682048	Throttle Adjustment Assembly (Walbro)	40	153597	Upper Clamp Assembly
7	147640	Throttle Adjustment Assembly (Tillotson)	41	180036	Wire Lead
8	610675	Carburetor Gasket (10 pack)	42	683390	Module Assembly
9	683974	Primer and Hose Assembly	43	610311	Spark Plug
10	180354	Carburetor Mount Assembly (includes 11 and 13)	44	610672	Exhaust Gasket (10 pack)
11	147573	Reed Assembly	45	180119	Muffler Assembly (includes 44 and 46)
12	180022	Power Shaft Assembly	46	147575	Muffler Mounting Bolt Assembly
13	612115	Carburetor Mount Gasket (10 pack)	47	180063	Cylinder Assembly (includes 49)
14	180026	Crankcase Service Assembly (includes items 12, 14-17)	48	147012	Piston and Rod Assembly
15	682041	Inner Bearing Assembly	49	145564	Cylinder Gasket (10 pack)
16	610309	Seal	*	180034	Engine Hardware Kit
17	610308	Outer Bearing Assembly	*	180011	Engine Gasket Kit
18	612134	Rear Mounting Pad	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
19	147580	Fuel Tank Assembly (includes items 19-22)	*	147170	O.E.M. Carburetor Repair Kit (Tillotson)
20	180000	Fuel Cap Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
21	147290	Return Line Assembly	*	147171	Gasket-Diaphragm Repair Kit (Tillotson)
22	682039	Fuel Line Assembly	*	682507	Piston Ring
23	145308	Front Mounting Pad	*	180027	Short Block Assembly (items 12, 14-17, 47-49)
24	153520	Shroud Assembly	*	610676	Flywheel Key (10 pack)
25	683078	Shroud Extension and Stand	*	147544	Starter Housing Screw Set
26	153624	Flywheel Assembly			
27	145918	Spacer			
28	683856	Recoil Pulley Assembly			
29	613102	Recoil Spring			
30	153644	Pulley Retainer Assembly			
31	611061	Rope Guide			
32	180035	Switch Assembly			
33	610300	Pull Handle			
			*	not shown	

The above part numbers are for serial numbers 206042751 and greater.

BOOM & TRIMMER PARTS - IDC 540



Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180021	Throttle Cable Housing Assembly
4	180127	Throttle Cable
5	610327	Shoulder Strap Clamp
6	147595	Drive Shaft Housing Assembly
7	683295	Handle Bracket Assembly
8	612021	Tube Closure
9	612381	Grip
10	180286	J-Handle Assembly (includes items 8 and 9)
11	180287	Retainer Sleeve
12	682064	Flexible Drive Shaft
13	610303	Square Drive
14	145893	Drive Shaft
15	153597	Clamp Assembly
16	180288	Mounting Bolt Assembly
17	683304	Guard Mounting Screw
18	180382	Guard and Blade Assembly
19	682061	Blade Assembly
20	180383	Bearing Housing Assembly
21	147006	Blade Driver
22	145873	Blade, 4 tooth

Item	Part No.	Description
23	147670	Blade Tooth Cover
24	147007	Lower Blade Holder
25	145895	Blade Retaining Nut
26	145896	Spool Shaft
27	153599	Outer Spool and Eyelet
28	145566	Eyelet
29	612026	Retainer (10 pack)
30	610317	Spring
31	153600	Inner Reel
32	153066	Bump Head Knob Assembly

Optional Accessories

*	153577	Spool and 30 ft. Line (dual)
*	610375	Monofil Cutting Line, 50 ft.
*	682075	Shoulder Strap Assembly
*	147299	Locking Rod Tool
*	153700	Complete Head Assembly (items 26-32)
*	180015	Blade Retaining Kit (items 24,25)
*		not shown